



## BELTS MUST BE PROPERLY ADJUSTED FOR BEST PERFORMANCE

NOTE: ***DO NOT*** use these spring bolt nuts for any adjustment. They must always be positioned at full depth as shown. Adjust drive sheave assembly by tensioning screw for all belt tension adjustment.



## Belt Installation/Tensioning

Check the tension of the belts according to the following steps:

- Step 1:** 100 feet - Adjust tensioner
- Step 2:** 100 feet - Re-adjust tensioner
- Step 3:** 200 feet - Re-adjust tensioner
- Step 4:** 400 feet - Re-adjust tensioner
- Step 5:** After first 1/2 hour of running time  
*Check tension periodically. Adjust as needed.*



*Use Belt Tension Adjuster Only*

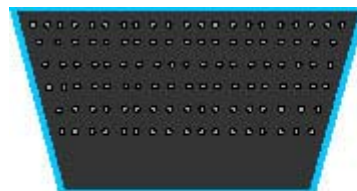
When starting a new tiller or tiller with a new set of replacement belts, the belt tension should be increased by several turns of the belt tension adjuster to allow for stretch and break-in.

## MANUFACTURER'S WARNING

The belts that we supply with each unit are manufactured with multilayered reinforced cord, designed to take the twist and wrap around the pulley to provide maximum shiv contact.

Other off-the-shelf brands have a cord structure with only a few large diameter reinforced cords that simply will not do the job. Northwest Tiller belts feature smaller and more numerous cords for better performance and longevity.

***NORTHWEST TILLERS WILL NOT GUARANTEE THE PERFORMANCE OF YOUR TILLER IF BELTS OTHER THAN OURS ARE USED.***



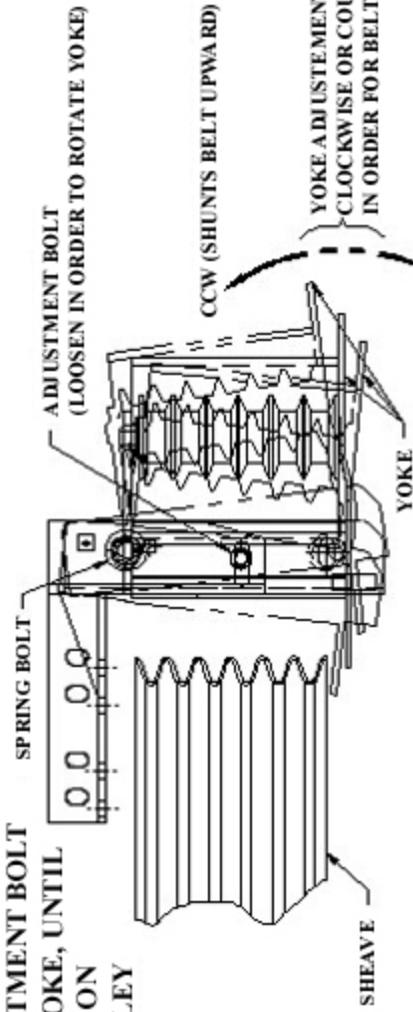
**Northwest Tiller Belt**



**Off-the-Shelf Belt**

**NOTE:**  
 LOOSEN ADJUSTMENT BOLT  
 AND ROTATE YOKE, UNTIL  
 BELTS CENTER ON  
 GROOVED PULLEY

**NORTHWEST TILLER**  
 Belt Tracking Reference



YOKE ADJUSTMENT IS ALLOWED  
 CLOCKWISE OR COUNTER CLOCKWISE,  
 IN ORDER FOR BELT ADJUSTMENT.

